



Dart Aerospace Ltd.
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RBPA003-3
Job Sheet 194258



Part No: RBPA003-3

Job Qty: 12 pcs

Part Name: Monoject Disposable Needle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 5/31/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBPA003 Rev.0 IPP Rev. A 19.01.17 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S181474



Part: RBPA003-3

Job No: 194258

Serial No/Batch: S181474

Revision: 0

Inspector:

Exp Date:

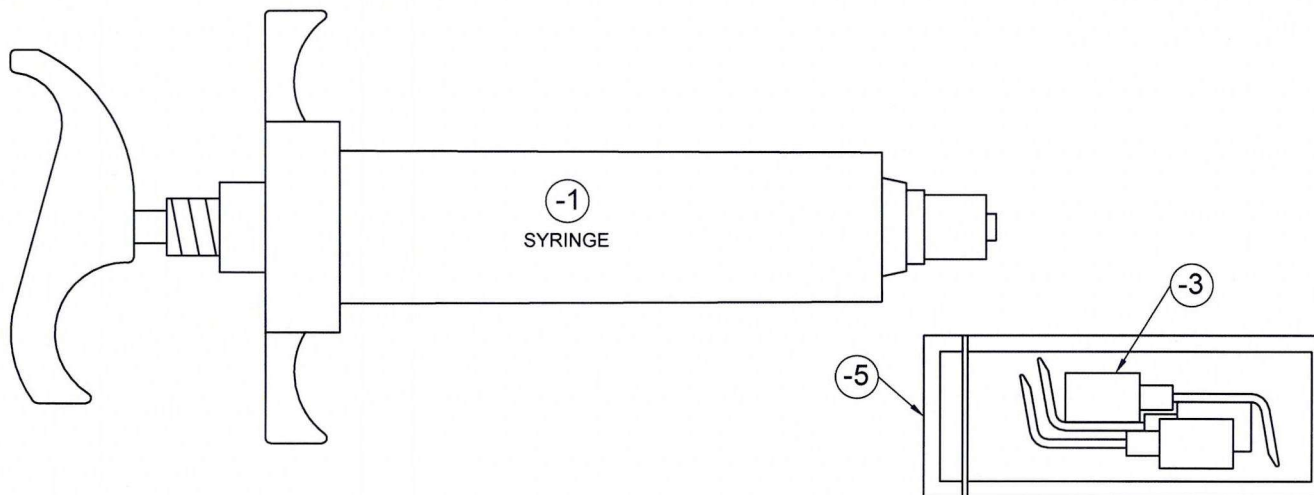
Instructions:

Date: 05/15/19

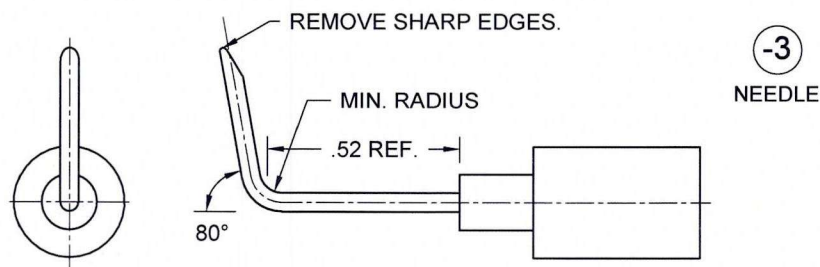
Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - 1	12 pcs	5/31/19	5/31/19	0.00	2.40	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		19-5-15
110	QC 5	12 pcs	5/31/19	5/31/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 9-89 MAY 15 2019
120	Packaging 3-1 - Stock - B4B	12 pcs	5/31/19	5/31/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS 28 9-89
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	12 pcs	5/31/19	5/31/19	0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 MAY 17 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		
Part Op 100 - Bend and rework needle as per drawing. Descriptions:									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
S7-D5	Monojet Disposable Needle 18 Ga. X 1	12 (1 ea)	100-Small Fab - 1	S180297	32				
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	S7-D5	12	0	0					
Part Specifications									
Specifications could not be found.									

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194258 MJS
1904-29



NOTES
1. ALTER -3 NEEDLE AS SHOWN.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
		B/O	-1	1	SYRINGE	NYLON	20 ml JEFFERS LIVESTOCK #C6-L3
		B/O	-3	3	MONOJECT DISPOSABLE NEEDLE	ALUMINUM HUB	18 ga x 1 JEFFERS LIVESTOCK #S7-D5 (NEEDS MODIFIED)
		B/O	-5	1	PLASTIC VIAL	POLYPROPYLENE	Ø1 x 2-7/16 MCMASTER-CARR #5274T661
		B/O		1	O-RINGS		JEFFERS LIVESTOCK #C6-L4

RED BARN MACHINE	
TITLE T/R DRIVE SHAFT BEARING LUBRICATION TOOL	
DWG NO. RBPA003	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XX ± .005 XX ± .01 X ± .1	METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT APPROVED: <i>D. Weir</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206A & B	
SCALE NTS	DATE 10-6-10 SHEET 1 of 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					